

FITTING INSTRUCTIONS

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1. Temporarily remove the side fairings and the lower one.
2. Disconnect the Lambda probe from the original exhaust system.
3. Remove the original silencers and then the remaining part of the original exhaust system.
4. Secure the primary manifolds (with welded flanges) to the cylinders of the motorbike: **ref. 1a for the front cylinder and ref. 1b** for the rear cylinder. Fit the nuts to the original stud bolts; do not completely tighten them to ensure correct positioning and take advantage of the play existing between the flange and the studs.
5. Insert the secondary front manifolds (**ref. 2a**) and the rear manifold (**ref. 2b**) to the respective primary manifolds check to ensure correct matching and secure them using the two springs provided.
6. Insert the tertiary manifold (**ref. 3**) into the secondary manifolds previously mounted and secure it using the two springs supplied.
7. Secure the secondary rear manifold (**ref. 2b**) to the bike frame using the supplied findings (see enclosed drawing).
8. Secure the tertiary manifold (**ref. 3**) to the secondary rear manifold (**ref. 2b**) using the supplied screw M6x14.
9. Put the final manifold (**ref. 4**) into the tertiary manifold, check its right orientation and then secure it using the spring supplied.
10. Insert the silencers onto the final manifold previously assembled, check their right orientation and then secure them using the remaining springs supplied.
11. Fit the carbon straps (**ref. 7 type FM6**) to the silencers by positioning them as shown on the drawing, and fasten them to the bike frame, under the rear tail, using the findings supplied (see drawing).
12. Assemble the safety carbon casing (**ref. 8**) and secure it to both secondary rear manifold and final manifold.
13. Tighten the primary manifolds and the screws fastening the silencers to the motor bike by applying the driving torque specified by the manufacturer.
14. Connect the Lambda probes to the “LeoVince” exhaust system.
15. Start the engine, wait a few minutes until the correct running temperature has been reached and check there is no gas leakage. If assembly has been correctly undertaken, the overall dimensions of the pipes should not interfere with the engine parts (radiator, cylinder block, fairings, etc.).
16. Wait the surface temperature of the exhaust has reached a safety level and then put fairings in place, checking for no contact area with the exhaust system.

IMPORTANT: Over the first few kilometres of use, the exhaust system may settle slightly, and there may be some slight gas leaks. After 100 km, check the tightness of all fasteners.

ADJUSTMENT

This exhaust system was developed on the test bed at the LeoVince factory, using a machine in perfect condition, and in standard specification.

MAINTENANCE

From time to time to time, check the brackets and the tightness of all the components involved, and the condition of parts which could deteriorate as time goes by. Under the effects of heat the material from which the silencer is made may become slightly discoloured.

It is **FORBIDDEN** for any change to be made to silencers. SITO GRUPPO INDUSTRIALE accepts no responsibility for defects in the performance of products which have been modified or tampered with.

WE SUGGEST THE FITTING TO BE MADE BY PROFESSIONALS

TECHNICAL DRAWING

